



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RB6886204-A
Job Sheet 199643



Part No: RB6886204-A

Job Qty: 2 pcs

Part Name: Bleed Valve Wedge, Compressor Protection



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 8/29/19

Job Tracking No:

Due Date: 11/5/19

Created By: Chantal Lavoie

Type: SOLD

Description:

Note: DWG RB6886204 Rev 3 IPP Rev. A 19.08.15 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
115	Purchasing	2 pcs		11/5/19	0.00	0.00	Purchasing - 1		
							Purchasing - 2		
							Purchasing - 3		
116	Packaging 2-1 - Receive - B4B	2 pcs		11/5/19	0.00	0.00	Packaging 2 - 1 - B4B		
							Packaging 2 - 2 - B4B		
							Packaging 2 - 3 - B4B		
							Packaging 2 - 5 - B4B		
							Packaging 2 - 4 - B4B		
							Packaging 2 - 6 - B4B		
							Packaging 2 - 7 - B4B		
							Packaging 2 - 8 - B4B		
							Packaging 2 - 9 - B4B		
							Packaging 2 - 10 - B4B		
							Packaging 2 - 11 - B4B		
							Packaging 2 - 12 - B4B		
							Packaging 2 - 13 - B4B		
							Packaging 2 - 14 - B4B		
							Packaging 2 - 15 - B4B		
							Packaging 2 - 16 - B4B		
							Packaging 2 - 17 - B4B		
							Packaging 2 - 18 - B4B		
							Packaging 2 - 19 - B4B		
							Packaging 2 - 20 - B4B		
							Packaging 2 - 21 - B4B		
							Packaging 2 - 22 - B4B		
							Packaging 2 - 23 - B4B		
							Packaging 2 - 24 - B4B		
							Packaging 2 - 25 - B4B		
							Packaging 2 - 26 - B4B		
							Packaging 2 - 27 - B4B		
							Packaging 2 - 28 - B4B		



Container No: S225776



Part: RB6886204 - A

Job No: 199643

Serial No/Batch: S225776

Revision: 3

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 10/23/19

Plex 8/29/19 7:34 AM Dart.Lavoie.Chantal

					Packaging 2 - 29 - B4B	
					Packaging 2 - 30 - B4B	
					Packaging 2 - 31 - B4B	
					Packaging 2 - 32 - B4B	
					Packaging 2 - 33 - B4B	
					Packaging 2 - 34 - B4B	
					Packaging 2 - 35 - B4B	
					Packaging 2 - 36 - B4B	
117 QC 6	2 pcs	11/5/19	0.00 0.00		QC 6 - 9	DAS
					QC 6 - 68	OCT 23 2019 68
					QC 6 - 61	9-89
					QC 6 - 40	
					QC 6 - 81	
120 Packaging 3-1 - Stock - B4B	2 pcs	11/5/19	0.00 0.00		Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	DAS
					Packaging 3 - 6 - B4B	28
					Packaging 3 - 7 - B4B	9-89
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
130 QC 21 - FG	2 pcs	11/5/19	0.00 0.00		QC 21 - FG - 21	DAS
					QC 21 - FG - 70	21
					QC 21 - SA - 53	9-89

Part Op 115 - -Issue P/O to METEC; P/O _____ -Manufacture RB6886204-A as per DWG. -Certificate of Conformity is
 Descriptions: required

116 - (Pac2-Receive & Inspect for Damage & Mat'l Certs.)

117 - (QC6- All purchased or subcontracted products)

120 - Identify as per dwg & Stock Location: _____

130 - QC21- Final Inspection - Work Order Release

GA140C

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
RB6886204-AP	Bleed Valve Wedge, Compressor	2 pcs (1 ea)	115-Purchasing	5225775
Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
115-Purchasing	RB6886204-AP	2	6	0
Part Specifications				
Specifications could not be found.				

Plex 8/29/19 7:34 AM Dart.Lavoie.Chantal



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

POHB044374



Supplier: MEM001-VC
Metec Metal Technology Inc.
20 Terry Fox Drive PO Box 781
Vankleek Hill
ON
K0B 1R0 Canada
Phone: 613 678 3957
Fax: 613 678 3956

Attention: Walz, Shigi

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB044374

PO Date: 8/29/19

Due Date: 11/5/19

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Lavoie, Chantal
Phone: 613-623-5200 Ext: 242
Fax: 613-632-1053
clavoie@dartaero.com

Via: Ground

Pynt Terms: Net 60

Freight Terms:

Special Comments: QUOTE NO.6305

E-MAILED
AUG 29 2019

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	199638	RB23008710P			Fixture Gas Producer Rotor C40-C47	Firmed	-	11/5/19	2 pcs	0 pcs	2 pcs	\$285.50/pcs	\$571.00
2	199639	RB23030169P			GUIDE	Firmed	-	11/5/19	2 pcs	0 pcs	2 pcs	\$148.00/pcs	\$296.00
3	199640	RB23032992P			ACCELEROMETER MOUNTING BRACKET	Firmed	-	11/5/19	2 pcs	0 pcs	2 pcs	\$435.00/pcs	\$870.00
4	199642	RB6795985P			WRENCH-POWRE TURBINE SHAFT BALL BEARING RETAINING NUT	Firmed	-	11/5/19	2 pcs	0 pcs	2 pcs	\$695.00/pcs	\$1,390.00
5	199643	RB6886204-AP			Bleed Valve Wedge, Compressor	Firmed	-	11/5/19	2 pcs	0 pcs	2 pcs	\$167.00/pcs	\$334.00
6	199644	RB6895538P			PRESS-GAS PRODUCER TURB ROT	Firmed	-	11/5/19	2 pcs	0 pcs	2 pcs	\$2,345.00/pcs	\$4,690.00
7	199645	RB6897875P			Fuel Nozzle Holding Fixture	Firmed	-	11/5/19	2 pcs	0 pcs	2 pcs	\$2,420.00/pcs	\$4,840.00
Grand Total:												\$12,991.00	

OCT 23 2019

AS
68
9-89



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Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER
POHB044374



Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)

A012 CHEMICAL AND PHYSICAL TEST REPORTS

A016 PERSONNEL QUALIFICATION

A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Plex 8/29/19 9:20 AM Dart.Lavoie.Chantal

Packing List

Bill Dart Aerospace Ltd.
To: 1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Canada

Ship Dart Aerospace Ltd.
To: 1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Canada

Shipment No: 26004
Shipment Date: 22-Oct-2019
Ship Via: Pick up at METEC
Order Number: 4163
Order Date: 09/03/2019

Customer Code: DART
Phone: (613) 632-9577
PO Number: POHB044374
Terms: Net 60 Days

Quantity									
Item	Open	Shipped	B/O	Canceled	Unit	Description	Revision	Job Number	
5	2	2	0	0	EA	DART-RB6886204-AP BLEED VALVE WEDGE	3	4163-05	

RECEIVED
OCT 23 2019
DART AEROSPACE LTD.

The delivered goods must be inspected upon receipt to confirm compliance. Should there be discrepancies please notify METEC within 30 days of delivery. The goods are otherwise deemed accepted.

Received In Good Order By
Dart Aerospace Ltd.



20 Terry Fox Drive, Vankleek Hill, Ontario K0B 1R0
Tel. (613) 678-3957 & (613) 678-2782 Fax (613) 678-3956 metec@metec.ca

CERTIFICATE OF CONFORMITY

SOLD TO:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, Ont.
K6A 1K7

SHIPPED TO:

same

Quantity	Part Number	Part Name	Dwg Rev.#	P.O. Number
2	DART-RB6886204-AP	BLEED VALVE WEDGE	3	HB044374

MATERIAL: supplied by METEC

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We hereby certify that the above parts were made in conformance with applicable drawings.

METEC Metal Technology Inc.

Eric Dewar

Vankleek Hill, October 22, 2019